



**SAMPATH
ENGINEERING**



www.sampathengineering.com



+94 703622445 / +94 362249308



contact@sampathengineering.com

Business Reg No : KG/DE/00467

Date: 07 March 2023

TO WHOM IT MAY CONCERN

I hereby certify that T.N. Jayasinghe (NIC 200115100758) was employed at our company as a Mig Welder Since 12/11/2020 up to date, while he is working as a Mig welder in our company he also specialized his skills in steel and stainless steel, gas, flux-cored, Tig, Mag Welding and also worked as a Machinist in our company.

We observed him to be very obedient, hardworking, methodical, honest and conscientious employee. He carries out his duties to the entire satisfaction of his superiors and works cordially with colleagues.

As a company we're very grateful to him for giving his best to our company and we wish him all the best for the future.

Regards,

A G A S Wijerathna

Chairman

Sampath Engineering

No.25, Miyanawita Road,

Deraniyagala

078 3678913/072 9108100



No 25, Miyanawita Rd,
Deraniyagala



Democratic Socialist Republic of Sri Lanka

National Certificate

Welder (Flux Cored Arc Welding)

(NVQ Level 4)

This is to certify that

T.N.Jayasinghe

is awarded this National Vocational Qualification

Director (Quality)
National Apprenticeship and Industrial Training Authority

Chairman
National Apprenticeship and Industrial Training Authority

Director General
Tertiary and Vocational Education Commission



Certificate Number: 102156013
Effective date of Certificate: 13/02/2023

National Identity Card Number of Holder: 200115100758





Sampath Engineering Workers

සමීපත ඉන්ජිනියරින් වර්කස් සම්පත් ඉන්ජිනියරින් වරාසල්

No. 25 | Miyanavita Road | Deraniyagala.

BR NO: KG/DE/00467

Tel. : 070-3622445 | 036-2249308

E-mail : amila1985sampath@gmail.com

Reg. No : YT/08

WELDER PERFORMANCE QUALIFICATION TEST RECORD (WPQR)

(AWS D 1.1 - 2015)

Welder's Name	Tharinda Nirmal Jayasinghe		Photo graph
National ID No / Passport No	200115100758		
Stamp No	YT/08		
Date of test	26/12/2020		
Welding Process	FCAW		
Type	Semi-Automatic		
WPS used during welding of Test Coupon	WPS-ISD-01		
Base Metal Material (s) Welded	ASTM A 36		
Size / Thickness	12 mm		
MANUAL OR SEMI AUTOMATIC VARIABLE FOR EACH PROCESS	ACTUAL VALUE	RANGE QUALIFIED	
Backing (Metal welded from Both Sides Flux)	GTAW	N/A	N/A
	FCAW	Withbacking	Withbacking
Base Metal Group (P-Number To P-Number)	P No : 1	P No : 1 to 15F	
Plate or Pipe (Enter Diameter if Pipe)	N/A	N/A	
Gas (QW-408)Type	CO ₂ 100%	CO ₂ 100%	
Filler metal Specification (SFA)	E 71T - 1C	E 71T - 1C	
Filler Metal (F No)	AWS - A 5.20	AWS - A 5.20	
Consumable Insert for GTAW or PAW	N/A	N/A	
Weld Deposit Thickness for each Welding Process	GTAW	N/A	N/A
	FCAW	12 mm	3mm to 24mm
Welding Position	3G	F, H, V - Butt / Fillet	
Weld Progression (Uphill / Downhill)	Uphill	Uphill	
Backing Gas (GTAW, FCAW or GRAW)	N/A	N/A	
GMAW Transfer Mode	N/A	N/A	
Welding Current Type ((AC,DCEP, DCEN)/Polarity(-VE))	DCEP	DCEP	
NON DESTRUCTIVE RESULT	RESULTS	REPORT No	
Visual Examination	Acceptable	-	
Radiographic / Ultrasonic Testing	Acceptable	RT/WQT/SEV/04	
DESTRUCTIVE RESULT	RESULTS	REPORT No	
Side Bends	N/A		
Transverse Face and Root Bends	N/A		
Longitudinal Face and Root Bends	N/A		
Fillet weld fracture test results	N/A		
Fillet Through Thickness(mm)	N/A		
Macro Examination Result	N/A		

We certify That Statements in This Record Are Correct and That The Test Coupons Were Prepared, welded and Tested in Accordance with The Requirements of AWS D 1.1 - 2015 Structural Welding Code.

Certified By : U. K. Balasuriya
AWS Certified Welding Inspector (#92060183)
Date : 26/12/2020



Udayantha K Balasuriya
CWI 92060183
QC1 EXP. 6/1/2022

