**Richard Flegge**

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**Professional Summary**

Experienced professional with strong leadership skills. Friendly, punctual and enthusiastic team player. Offering 15+ years of experience in Production and Manufacturing environments. Commended for multitasking abilities and providing excellent quality work.

**Skills**

* Adept to manage vast array of responsibilities, 12 (+) years in Aerospace industry, Quality Control, and Inspection Procedures
* 11 years combine in auto mechanics, General labor, warehouse/production, and customer service.
* Skilled in Sandblasting, Grinding, Visual and dimensional inspection, Penetrated inspection and X-ray reading, blue print reading
* Forklift driving
* Self-motivated and highly organized
* Extremely reliable and great work ethics
* Team player and leader.
* Light construction / Remodeling, Installs, like plumbing, minor electrical, tile, window/door installs, etc.
* Proficient with most Hand Tools, Pneumatic tools
* Preventive maintenance , checking fire extinguisher , wear and tear , replace damage articles if need be

**Work History**

**Service Technician** 4/2022 to 2/2023

**I5 Motorsports** Chehalis, Washington

* Customize golf carts to customers liking
* service golf carts electric and gas, alignment, check tire pressure, install lift kits, stereos, lightbars, replace batteries, charging, oil/fluid changes, wiring etc.
* Maintain inventory and work orders through Lizzy program , update pricing, parts, and web photos
* Ability to positively interact with customers

**Quality Inspector II** 11/2021 to 3/2022

**Concept Reality** Vancouver, Washington

* Evaluate data and writes reports to validate or indicate deviations from existing standards
* Ability to set priorities, meet deadlines, and multitask
* Record test data , applying statistical quality control procedures
* Operate CMM to find specific dimensions require per standards

**Quality Inspector ll** 7/2019 to 9/2021

**Lifeport** Woodland, Washington

* First Article Inspection per AS9102, or customer requirements
* Proficient in ERP/MRP, Shop floor Manager Systems (programs), MS Suite (Word. Excel, Outlook)
* Verify all certification records for all materials used by production
* Evaluate Complete Assembly, by using precision tools, set ups, etc,, to validate or indicate deviations from existing standards
* Write Non – Conformances , recommend or modify process to improve productivity and quality (Total Customer Focus)

**Fabricator/Production**, 10/2017 to 5/2019

**Beltservice Corporation** – Vancouver, Washington

* Coordinated with other internal departments keep operations running smoothly and solve both routine and complex problems to meet customer deadlines.
* Programmed belt templates to meet customer needs.
* Inspected belts for quality.
* Hammered lacing using rivets, handsaw and drills.
* Precise measurements and attention to details .
* Trained new staff members

**Mechanical Assembler**, 02/2016 to 07/2017

**Premier Pump And Power** – Vancouver, Washington

* Tested finished products for compliance with tolerances and overall quality.
* Notified engineering of errors and discrepancies.
* Deburred, polished and painted surfaces.
* Disassembled and inspected pumps and diesel engines.
* Fabricated large and small parts per drawing and assembled parts as required.
* Made sure that products were produced on time and are of good quality.

**Dimensional Inspector,** 2011 to 2014 and 2005 to 2010

 **Precision Castparts Corp** – Portland, Oregon

* Identified an corrected visual dimensional flaws in casting parts to meet customer specification.
* Verified data integrity and accuracy of casting parts.
* Analyzed and Maintained departmental documents and Blueprints, CMM Evaluations/Dispositions and hardness testing for appropriate distribution.
* Used dimensional tools for conformance by templates, micrometers, fixtures, gauges, calipers, ultrasound, boroscope, and mark areas on casting for rework to meet visual/dimensional requirements.
* Straighten castings to meet dimensional tolerances using surface plate set-up, 10,000 ton press, fixtures and grinders.
* Supported colleagues and management to achieve goals by anticipating and understanding concerns and provide quick solutions.
* Sandblasted, grinding, forklift driving, penetrate inspections and read x-ray.

**Education**

High School Diploma: 2001 Evergreen High School - Vancouver, WA

**Certificates and Recognition**

**Clackamas Community College** - Oregon City, OR

Recognition Of Achievement For Visual Inspection, Dimensional Inspection, Ultrasonic Thickness Testing, And Blue Print Reading

**PCC Structural**

Certificate of Accomplishment for rework Analyst